

Materials	Exposed and Unexposed Cold Rolled, Hot-Dipped and Electro Galvanized, Advanced High Strenth Steels, Stainless, Aluminum
Thickness	.015"156"
Width	In: 24" – 80" Out: 4" – 78"
Width Tolerance	+/005
Number of Cuts	24 cuts maximum
Weight	24" or 20" ID: 70,000 lbs max
ID	20" and 24" incoming and outgoing
OD	30" - 84"
Inspection	Top and bottom surface, Unilux strobes, defect mapping, flagging
Tension Control	DC motors integrated throughout (uncoiler, arbors, synchro-wind, tension stand)
Overwind	Uncoiler and recoiler
Underwind	Uncoiler only (to reverse coil prime surface) if needed
<b>Recoiling Accuracy</b>	1/8" maximum oscillation
Gauge Measurement	Full profile x-ray charting
<b>Oiling/Prelubing</b>	Yes, multi-zone roll applicator or electrostatic
Crop Shear	Entry and exit
Packaging	As required
Quality System	IATF 16949:2016
Storage Capacity	500,000 sq. ft.
Atmosphere	Humidity and temperature controlled

IATF 16949:2016 registered



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